1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 6 Power-Mate
GENERAL USE: Cleaner/degreaser for heavy industrial soils.
PRODUCT DESCRIPTION: Super Duty Degreaser
CHEMICAL FAMILY: Detergent blend

DISTRIBUTOR
Sigma Supply, Inc.
P.O. Box 20980
Hot Springs, AR 71903
Customer Service: 501-760-1511

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS
Health:
- Eye Irritation, Category 2A
- Skin Irritation, Category 3

GHS LABEL
Exclamation mark

SIGNAL WORD: WARNING

HAZARD STATEMENTS
- H319: Causes serious eye irritation.
- H316: Causes mild skin irritation.
- H303: May be harmful if swallowed.

PRECAUTIONARY STATEMENT(S)
Prevention:
- P262: Do not get in eyes, on skin, or on clothing.
- P280: Wear protective gloves/protective clothing/eye protection/face protection.
- P264: Wash hands thoroughly after handling.
- P233: Keep container tightly closed.
- P102: Keep out of reach of children.

Response:
- P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337+P313: If eye irritation persists: Get medical advice/attention.
- P302+P350: IF ON SKIN: Gently wash with plenty of soap and water.
- P332+P313: If skin irritation occurs: Get medical advice/attention.
- P301+P312: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

Storage:
- P404: Store in a closed container.
Disposal:

P501: Dispose of contents/container according to all local, state and Federal regulations.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: Purple liquid.
IMMEDIATE CONCERNS: Eye & Skin irritant

POTENTIAL HEALTH EFFECTS

EYES: Contact causes eye irritation.
SKIN: Skin irritant with prolonged or repeated contact.
SKIN ABSORPTION: None Expected.
INGESTION: Although of moderate to low toxicity, ingestion can cause gastrointestinal irritation, nausea, vomiting, diarrhea, and possible death.
INHALATION: None Expected.

REPRODUCTIVE TOXICITY

TERATOGENIC EFFECTS: None known.
CARCINOGENICITY: No listed substance
MUTAGENICITY: None known.
MEDICAL CONDITIONS AGGRAVATED: Previous skin conditions such as dermatitis may be aggravated.

ROUTES OF ENTRY: Eye, skin, ingestion.

CANCER STATEMENT: No listed substance

WARNING CAUTION LABELS: Irritant

PHYSICAL HAZARDS: None Expected.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Secondary Alcohol Ethoxylate</td>
<td>0 - 5</td>
<td>84133-50-6</td>
</tr>
<tr>
<td>Primary Alcohol Ethoxylate C11</td>
<td>0 - 5</td>
<td>34398-01-1</td>
</tr>
<tr>
<td>Tetrasodium iminodisuccinate</td>
<td>0 - 2</td>
<td>144538-83-0</td>
</tr>
<tr>
<td>Monoethanolamine</td>
<td>0 - 5</td>
<td>141-43-5</td>
</tr>
<tr>
<td>Sodium Xylene Sulfonate</td>
<td>0 - 5</td>
<td>1300-72-7</td>
</tr>
<tr>
<td>Dye</td>
<td>&lt; 0.1</td>
<td>N/A</td>
</tr>
<tr>
<td>Fragrance</td>
<td>&lt; 0.5</td>
<td>N/A</td>
</tr>
<tr>
<td>Water</td>
<td>80 - 85</td>
<td>7732-18-5</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

EYES: Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Seek medical attention immediately.

SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

INGESTION: Get immediate medical attention. Do not induce vomiting unless instructed to do so by poison center or physician.

INHALATION: Remove victim to fresh air and monitor. Seek medical advise if irritation persists.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

EYES: Burning sensation with tearing, redness.
SKIN: Prolonged contact will cause irritation marked by redness, burning sensation.
SKIN ABSORPTION: Not Established
INGESTION: Irritation of mouth, throat, along with stomach upset, vomiting.
INHALATION: Irritation of nose, throat and lungs with coughing, sneezing, possible difficulty breathing.

ACUTE TOXICITY: Not Established

5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: NA = Not Applicable
GENERAL HAZARD: NA = Not Applicable
EXTINGUISHING MEDIA: Not required. Water based material.
FIRE FIGHTING PROCEDURES: NA = Not Applicable

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Avoid walking in product. Wipe up or otherwise flush small spills to sanitary sewer.
LARGE SPILL: Avoid walking in material. Prevent product from entering into stream, soil, storm sewer or other bodies of water.

ENVIRONMENTAL PRECAUTIONS
WATER SPILL: Avoid discharges into open waterways.
LAND SPILL: Avoid discharge to soil.

GENERAL PROCEDURES: Isolate spill or leak area immediately. Keep unauthorized personnel away. Do not touch or walk through spilled material. Prevent entry into waterways, sewers, or confined areas. Absorb with dry earth, sand or other non-combustible material and transfer to containers.

SPECIAL PROTECTIVE EQUIPMENT: Eye protection, rubber gloves, rubber boots to protect feet.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Close container after use.
HANDLING: Wear eye protection, rubber gloves when handling concentrate.
STORAGE: Store in area inaccessible to children.
STORAGE TEMPERATURE: Store at ambient temperatures.
STORAGE PRESSURE: Store at ambient atmospheric pressure.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>OSHA PEL ppm</th>
<th>mg/m³</th>
<th>ACGIH TLV ppm</th>
<th>mg/m³</th>
<th>Supplier OEL ppm</th>
<th>mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Monoethanolamine</td>
<td>TWA</td>
<td>3</td>
<td>6</td>
<td>3</td>
<td>7.5</td>
<td>NL</td>
</tr>
<tr>
<td></td>
<td>STEL</td>
<td>6</td>
<td>15</td>
<td>NL</td>
<td>NL</td>
<td>NL</td>
</tr>
</tbody>
</table>

ENGINEERING CONTROLS: Use in well ventilated area.

PERSONAL PROTECTIVE EQUIPMENT
EYES AND FACE: Safety glasses with side shields.
SKIN: Rubber or other chemical resistant gloves.
RESPIRATORY: A respirator is not needed under normal and intended conditions of product use.
PROTECTIVE CLOTHING: No special requirements.
WORK HYGIENIC PRACTICES: Wash with soap and water after handling. Do not eat, drink or smoke while using product.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid
ODOR: Light floral
ODOR THRESHOLD: Not Established
COLOR: Purple
pH: 10.5 to 11.5
PERCENT VOLATILE: 85+
FLASH POINT AND METHOD: None
FLAMMABLE LIMITS: N/A
AUTOIGNITION TEMPERATURE: NA = Not Applicable
VAPOR PRESSURE: ≤ 20 mm Hg at (68°F)
VAPOR DENSITY: Not Available
BOILING POINT: ~ 100°C (212°F)
FREEZING POINT: 32°F; 0°C
THERMAL DECOMPOSITION: Not Available
SOLUBILITY IN WATER: Complete
EVAPORATION RATE: (Water =1) 1.0
DENSITY: 8.48 at (68°F)
SPECIFIC GRAVITY: 1.016 grams/ml.
VISCOSITY: Water thin.
(VOC): None

10. STABILITY AND REACTIVITY

REACTIVITY: Yes
HAZARDOUS POLYMERIZATION: No
CONDITIONS TO AVOID: Not Established
POSSIBILITY OF HAZARDOUS REACTIONS: None Expected.
HAZARDOUS DECOMPOSITION PRODUCTS: None known.
INCOMPATIBLE MATERIALS: Strong acids, oxidizers.

11. TOXICOLOGICAL INFORMATION

ACUTE

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ORAL LD_{50} (rat)</th>
<th>DERMAL LD_{50} (rabbit)</th>
<th>INHALATION LC_{50} (rat)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Secondary Alcohol Ethoxylate</td>
<td>&gt; 412 mg/kg (rat)</td>
<td>&gt; 14000 mg/kg (rabbit)</td>
<td>1.06 mg/l (Rat), Aerosol</td>
</tr>
<tr>
<td>Primary Alcohol Ethoxylate C11</td>
<td>&gt; 2000 mg/kg (rat)</td>
<td>&gt; 2000 mg/kg (rabbit)</td>
<td></td>
</tr>
<tr>
<td>Monoethanolamine</td>
<td>1089 mg/kg (rat)</td>
<td>2504 mg/kg (rabbit)</td>
<td>~ 1.48 mg/l</td>
</tr>
</tbody>
</table>

EYES: Not Established
DERMAL LD_{50}: Not Established
SKIN ABSORPTION: None Expected.
ORAL LD_{50}: Not Established
INHALATION LC_{50}: Not Established
EYE EFFECTS: Moderate to severe eye irritant.
SKIN EFFECTS: May irritate skin with prolonged or repeated contact.
IRRITATION: Irritant
SENSITIZATION: No known significant effects or critical hazards.
REPRODUCTIVE EFFECTS: No known significant effects or critical hazards.
MUTAGENICITY: No known significant effects or critical hazards.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: Not Established
ECOTOXICOLOGICAL INFORMATION: Not Established
AQUATIC TOXICITY (ACUTE): Not Established

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Small amounts (less than 5 gallons) may be disposed of in sanitary sewer. Consult local authorities for additional disposal information.
FOR LARGE SPILLS: Consult with local and state authorities for large volume disposal.
PRODUCT DISPOSAL: Any method in accordance with local, state, and federal laws. Best method is to recycle or reuse for intended purpose.
EMPTY CONTAINER: Rinse container with clear water. Offer container for recycling, or dispose of in trash.
RCRA/EPA WASTE INFORMATION: NA = Not Applicable

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)
  PROPER SHIPPING NAME: Cleaning Compound, not regulated.
ROAD AND RAIL (ADR/RID)
  PROPER SHIPPING NAME: Cleaning Compound, not regulated.
AIR (ICAO/IATA)
  SHIPPING NAME: Cleaning Compound, not regulated.
VESSEL (IMO/IMDG)
  SHIPPING NAME: Cleaning Compound, not regulated.

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)
  311/312 HAZARD CATEGORIES: Health - Acute
  FIRE: No  PRESSURE GENERATING: No  REACTIVITY: No  ACUTE: Yes  CHRONIC: No
  313 REPORTABLE INGREDIENTS: NA = Not Applicable
  302/304 EMERGENCY PLANNING
    EMERGENCY PLAN: NA = Not Applicable
CERCLA (COMPREHENSIVE RESPONSE, COMPENSATION, AND LIABILITY ACT)
  CERCLA REGULATORY: NA = Not Applicable
TSCA (TOXIC SUBSTANCE CONTROL ACT)
  TSCA REGULATORY: All ingredients are listed on the TSCA Chemical Inventory.
### States with Special Requirements

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Requirements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Monoethanolamine</td>
<td>Massachusetts Right to Know Substance</td>
</tr>
<tr>
<td></td>
<td>New Jersey Right To Know Substance</td>
</tr>
<tr>
<td></td>
<td>New York Right to Know Substance</td>
</tr>
<tr>
<td></td>
<td>Pennsylvania Right to Know Substance</td>
</tr>
</tbody>
</table>

**California Proposition 65:** None

**Carcinogen:** No listed substance

### 16. Other Information

**Prepared by:** Regulatory Affairs Department  
**Date Prepared:** 05/06/2015

**HMIS Rating**

- **Health:** 2
- **Flammability:** 0
- **Physical Hazard:** 0
- **Personal Protection:** C

**NFPA Codes**

- **2**
- **0**

**Manufacturer Disclaimer:** This company cannot anticipate all conditions of handling and use of this product. Therefore, this company accepts no responsibility for results obtained by the application of this information, or the safety and suitability of the product either alone or in combination with other products. It is the responsibility of the employer and/or user to provide a safe workplace, using health and safety information contained herein as a guide. This company will accept no liability for damages or losses incurred from the improper handling and use of this product.